

iMEX HP-N

Inverter propane heat pump

R290



# iMEX HP-N

| Heating capacity 8 - 14 - 21 - 29 kW

## The sustainable electrification of heating

### Let's reinvent heating with heat pumps

In our journey towards a sustainable future, innovation is enhancing electrical grids and power generation, making them more efficient and smarter and facilitating the integration of renewable energies. As electricity becomes greener, the transition to all-electric heating systems using heat pumps is key to achieve net-zero emissions targets.

### Sustainable, in every detail

Thermocold iMEX HP-N is the brand new air-source heat pump, with inverter compressor, delivering high water temperatures with maximum efficiency and silent operations; the ultimate sustainable solution to eliminate fossil fuels from your buildings.

## Propane is the answer



GWP 3 (AR5) | ODP 0 (AR5) | Non-toxic

► Negligible environmental impact, the sustainable long-term solution. ► Pure fluid, avoids all the inconveniences related to glide. ► High performance, thanks to excellent thermodynamic properties.



Comprehensively engineered

Propane is A3 flammable classified according to ASHRAE Standard 34 and ISO 817.

Safety always comes first: accurate unit design in strict compliance with safety standards.

## What's needed, from a single system



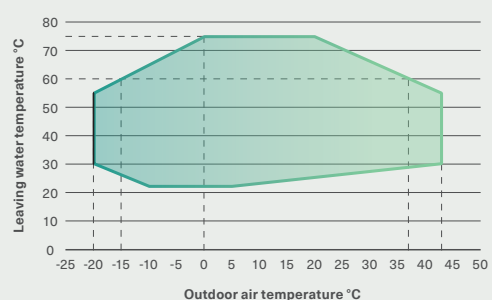
Cooling, heating and DHW from a single unit

iMEX HP-N can efficiently provide hot water for space heating and sanitary purposes all-year round, even in extremely cold weather.

Furthermore, the unit can deliver chilled water for air-conditioning, operating up to 46 °C outdoor air temperature.

MAX. WATER **75°C** | **-20°C** MIN. AMBIENT

Operating map in heating mode



## High performance in all conditions

up to **4.5** | up to **3.7**  
SCOP 35°C | SCOP 55°C



Extremely quiet operation

iMEX HP-N features variable speed technology on the compressors and fans, delivering high seasonal efficiency levels both in heating and cooling.

Significant emissions and running costs reductions are guaranteed.

The heat pump is designed with an intense focus on acoustics, with cutting-edge low-noise technologies on the compressor and the EC axial fans featuring an aerodynamic blade design.

The result is an extremely quiet unit.

## No compromise on safety

- 1 Hermetically sealed refrigeration circuit**  
Avoids any risk of refrigerant leakage, no refrigeration certificate required for installation. Valid for sizes 002/004.
- 2 High-efficiency gas/water separator**  
Mounted externally, it guarantees optimal system operation and can separate refrigerant from the water flow in case of heat exchanger failure.
- 3 Separated electrical box**  
For models 006/008, all electrical components are protected in a separate and ventilated electrical box (IP54).
- 4 Leak detection and ventilation system**  
If a refrigerant leak is detected, the unit stops immediately and the fan ensures its safe dispersion. Valid for sizes 006/008.
- 5 Pressure safety valves**  
Models 006/008 are equipped with relief valves on the high and low pressure sides to protect the refrigeration circuit.
- 6 Coil protection grill**  
Robust and effective in protecting the air side coils during transportation, installation and extreme weather conditions.

## Leading edge technologies

- 7 High efficiency EC fans**  
Total control of the fan speed for optimum performance, at any condition.
- 8 Variable speed scroll compressor**  
Optimized for R290 with continuous capacity modulation for ultimate efficiency.
- 9 Graphic display**  
4,3" touch screen with user friendly interface. Remote on models 002/004; on board on models 006/008.
- 10 Plug & Play**  
Packaged monobloc heat pump, can be equipped with integrated pump and fits every application thanks to a comprehensive list of options.
- 11 Smart grid ready**  
The controller is designed to be easily integrated with a smart grid, following its operating logic.
- 12 Scalable system**  
Possibility to connect up to 4 units, increasing the total system capacity.



Technical data

Model		002	004	006	008
Circuits/compressors	No.	1/1			
Electrical power supply	V/Ph/Hz	230/1/50	230/1/50 or 400/3+n/50	400/3+n/50	400/3+n/50
Refrigerant charge	kg	0,9	1,1	2,1	2,5
Cooling capacity (1)	kW	6,31	10,95	16,74	23,20
Total absorbed power (1)	kW	2,32	3,74	5,73	7,81
EER (1)	-	2,72	2,92	2,92	2,97
SEER (2)		4,13	4,33	4,37	4,46
Heating capacity (3)	kW	8,45	14,32	21,24	29,14
Total absorbed power (3)	kW	1,96	3,25	4,80	6,59
COP (3)	-	4,31	4,40	4,42	4,42
Seasonal space heating efficiency - ηs (4)	%	174,50	172,70	176,50	175,00
SCOP (4)	-	4,44	4,39	4,50	4,45
Seasonal space heating efficiency - ηs (5)	%	140,10	144,90	143,90	142,50
SCOP (5)	-	3,58	3,70	3,67	3,64
Sound power level (6)	dB(A)	61	63	68	70
Width	mm	1253	1253	1887	1887
Depth	mm	547   777	547   777	748   1101	748   1101
Height	mm	1066	1365	1816	1816
Operating weight (7)	kg	182	218	367	405
Shipping weight (7)	kg	178	213	361	398

Values in compliance with EN14511.

(1) Evaporator water temperature (in/out) 12 °C/7 °C, Outdoor air temperature 35 °C;  
(2) Seasonal energy efficiency ratio in cooling [REGULATION (EU) N. 2016/2281];  
(3) Condenser water temperature (in/out) 30 °C/35 °C, Outdoor air temperature 7 °C, R.H. 87%;  
(4) Seasonal space heating energy efficiency, LOW TEMPERATURE, [REGULATION (EU) N. 813/2013];  
(5) Seasonal space heating energy efficiency, MEDIUM TEMPERATURE, [REGULATION (EU) N. 813/2013];  
(6) Sound power level in cooling, measured in compliance with ISO 3744;  
(7) Unit in standard configuration.



Thermocold – by Trane Technologies (NYSE: TT), a global climate innovator – creates comfortable, energy efficient indoor environments through a broad portfolio of heating, ventilating and air conditioning systems and controls, services, parts and supply.

For more information, please visit [www.thermocold.it](http://www.thermocold.it) or [tranetechnologies.com](http://tranetechnologies.com)

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CG-SLB061-EN  
August 2024

